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Covers all RWD models of Buick Electra, LeSabre, Estate Wagon; Oldsmobile Delta 88, Ninety-Eight, Custom Cruiser, Pontiac Bonneville, Catalina, Grand Ville, Parisienne, Safari.

Covers rear wheel drive 6-Cyl. and V8 gas engines. Does not include diesel engine or front wheel drive models.

The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro,

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Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to choose the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process.

How to Rebuild and Modify High-Performance Manual Transmissions breaks down the disassembly,

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inspection, modification/upgrade, and rebuilding process into detailed yet easy-to-follow steps consistent with our other Workbench series books. The latest techniques and insider tips are revealed, so an enthusiast can quickly perform a tear-down, identify worn parts, select the best components, and successfully assemble a high-performance transmission. Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods, insight, and 27 years of knowledge in the transmission industry. He guides you through the rebuilding process for most major high-performance transmissions, including BorgWarner T10 and super T10, GM/Muncie, Ford Toploader, and Tremec T5. This new edition also contains a complete step-by-step rebuild of the Chrysler A833 transmission.

This is a complete do-it-yourself guide. What you can learn:

- Full-color sections on minor repairs and painting
- Damage repair
- Painting
- Rust Repair

Additional detailed information includes:

- Rustproofing and undercoating
- Tools and equipment
- Repair of minor dents and rust damage
- Metal working techniques
- Major rust repair
- Body component replacement
- Sanding and painting
- Car care and detailing
- Welding

Table of Contents: Chapter 1: Introduction Chapter 2: Maintaining and preserving the paint, body and interior Chapter 3: Damage repair: Doing it yourself or having it done Chapter 4: Tools and working facilities Chapter 5: Minor body repairs Chapter 6: Major body repair Chapter 7: Body component replacement Chapter 8: Preparation for painting Chapter 9: Painting Chapter 10: Doors and glass Chapter 11: Trim and accessories Chapter 12: Welding

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