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Written in simple, easy-to-understand language by skilled programmers with years of experience teaching CNC machining to the industry and in formal education settings, Programming of Computer Numerically Controlled Machines provides full descriptions of many operation and programming functions and illustrates their practical applications through examples. It provides in-depth information on how to program turning and milling machines, which is applicable to almost all control systems. It keeps all theoretical explanations to a minimum throughout so that they do not distort an understanding of the programming. And because of the wide range of information available about the selection of tools, cutting speeds, and the technology of machining, it is sure to benefit engineers, programmers, supervisors, and machine operators who need ready access to information that will solve CNC operation and programming problems.

Can a house renovation in the gorgeous Napa Valley let two bereaved parents learn to love again? A moving and engaging debut novel . . . shortens the dark nights' Santa Montefiore. An emotional and uplifting story of starting again, perfect for fans of Hilary Boyd and The Tea Planter's Wife. Having suffered in silence since the tragic death of their young daughter, Lola and Duncan Drummond's last chance to rediscover their love for one another lies in an anniversary holiday to the gorgeous Napa Valley. Unable to talk about what happened, Duncan reaches out to his wife the only way he knows how - he buys her a derelict house, the restoration of which might just restore their relationship. As Lola works on the house she begins to realise the liberating power of letting go. But just as she begins to open up, Duncan's life begins to fall apart. After all the heartbreak, can Lola and Duncan learn to love again? 'A heartrending story, well-told, about coping with unimaginable loss. Dartford evokes strong, sympathetic characters while writing fluently and from the heart. I raced through it.' Hilary Boyd, author of Thursdays in the Park 'A beautiful read, lyrically written, poignant and emotional' - Nicola Cornick, internationally bestselling author of House of Shadows 'Does everything a good book should do; it made me smile, it made me cry, it taught me lessons about life and love I didn't know before' - Claire Dyer, author of The Moment

MODERN & CONTEMPORARY FICTION (POST C 1945). When the worst happens, could your marriage survive? A sharp and emotional novel of a family under pressure, perfect for fans of Joanna Trollope and Hilary Boyd. Olivia always thought she had the perfect family life. A loving husband in Geoffrey, a thoughtful and intelligent son in Edward and a beautiful home in the Somerset countryside. But all that changed when Geoffrey's business went under. Now penniless and homeless, Geoffrey is living with his recently widowed mother, whilst Olivia has been forced to take a job as housemistress at her son's elite boarding school. Soon the cracks in the relationship start to show. And, increasingly desperate, Geoffrey makes a mistake. One that could have consequences for the whole family ...

Women, here's a question for you: what would happen if we took all the energy we spend self-bashing, self-improving, and chasing impossible standards and instead channeled it into our true passions? Answer: our feminine radiance would light up the world. This is the promise of LiYana Silver's bold new book,

Feminine Genius. "Your body is the key," writes Silver. "I'm going to show you that your body is wildly intelligent and that your deepest desires are your best guide. You'll learn to trust your innately feminine brilliance while integrating it with your already awesome masculine strengths." In this exercise-rich book, LiYana offers a sassy blend of inspiration and nitty-gritty practices to help you break free from the places where you feel stuck. As you root out the conditioning that keeps you feeling small and weak, you'll learn to trust the feeling of being "turned on," connect to the inner Oracle that is the wisdom source of your body, and transform your life into a Heroine's Journey filled with deep strength, true fulfillment, wild abandon, and epic love.

"You can be lonely anywhere, but there is a particular flavor to the loneliness that comes from living in a city, surrounded by thousands of strangers. The Lonely City is a roving cultural history of urban loneliness, centered on the ultimate city: Manhattan, that teeming island of gneiss, concrete, and glass. What does it mean to be lonely? How do we live, if we're not intimately involved with another human being? How do we connect with other people, particularly if our sexuality or physical body is considered deviant or damaged? Does technology draw us closer together or trap us behind screens? Olivia Laing explores these questions by travelling deep into the work and lives of some of the century's most original artists, among them Andy Warhol, David Wojnarowicz, Edward Hopper, Henry Darger and Klaus Nomi. Part memoir, part biography, part dazzling work of cultural criticism, The Lonely City is not just a map, but a celebration of the state of loneliness. It's a voyage out to a strange and sometimes lovely island, adrift from the larger continent of human experience, but visited by many - millions, say - of souls"--

The Mystical Teachings of Jesus will illuminate the mind with a deeper understanding of the teachings of the Bible and A Course in Miracles (ACIM). The chapters in this book contain Bible verses, side-by-side with ACIM quotes, providing a dialogue of clarity, and directly answering questions from the heart, such as: " Jesus, what is my relationship to you? What is a miracle? " and, " How will the world end? "

Who is chasing Fati? This time round little Fati is in trouble with an old man she caught stealing pito. The old man says he did not take the pito but Fati DID see him take pito that was not his...! Who is speaking the truth? Find out in this new Fati episode. Fat and the Old Man is sequel to the first book Fati and the Honey Tree and is based on the real life adventures of a young girl growing up in northern Ghana. It has been adapted for print by the Osu Library Fund, an organisation which promotes literacy in Ghana.

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