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and nanotechnology. It is a particular pleasure for me and my colleagues on the Organising Committee to welcome you to Braunschweig on the occasion of this the first joint international meeting in high precision manufacturing/precision engineering to be held in Germany. Our aim is to

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medical research and new sensor/transducer systems.

This book examines the requirements, risks, and solutions to improve the security and quality of complex cyber-physical systems (C-CPS), such as production systems, power plants, and

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Physical Systems" discusses the structure and behavior of engineering organizations producing complex cyber-physical systems, providing insights into processes and engineering activities, and highlighting the requirements and border conditions for secure and high-quality

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engineering. Part II "Engineering Quality Improvement" addresses quality improvements with a focus on engineering data generation, exchange, aggregation, and use within an engineering organization, and the need for proper data modeling and engineering-result validation. Lastly,

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Part III "Engineering Security Improvement" considers security aspects concerning C-CPS engineering, including engineering organizations' security assessments and engineering data management, security concepts and technologies that may be leveraged to mitigate the

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manipulation of engineering data, as well as design and run-time aspects of secure complex cyber-physical systems. The book is intended for several target groups: it enables computer scientists to identify research issues related to the development of new methods,

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architectures, and technologies for improving quality and security in multi-disciplinary engineering, pushing forward the current state of the art. It also allows researchers involved in the engineering of C-CPS to gain a better understanding of the challenges and requirements of multi-disciplinary

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