Pipe Fitters Welders Handbook Revised Edition

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This handy reference is an ideal companion to Pipe Trades Pocket Manual by the same author. This book enables pipefitters to solve difficult problems they will face in their work by providing instructions and calculations for common and unusual tasks.

Compact and pocket-sized, this handy reference contains thousands of facts and figures relevant to pipefitters, steamfitters-anyone concerned with layout and installation of pipe.

This little book is big on answers Whether you're an apprentice in the piping trades or a seasoned tradesperson, you'll find this completely revised and updated guide has answers to the questions you'll encounter on the job. Get current, concise facts on * Metrics and conversions * Tungsten inert gas welding and arc welding * Steam heating, hot water, refrigeration, and air conditioning systems * Grooved end/plain end piping systems * Process piping using plastics * Automatic fire protection systems * Terms, BTU fuel values, abbreviations, angle calculations, and more

A standard reference for decades, this new edition of Pipe Welding Procedures continues to reinforce the welder's understanding of procedures. Drawing on his extensive practical and teaching experience in the field, the author describes in detail the manipulating procedures used to weld pipe joints. You will find useful information on heat input and distribution, essentials of shielded metal-arc technology, distortion, pipe welding defects, welding safety, essentials of welding metallurgy, and qualification of the welding procedure and the welder. Look for new or expanded coverage of: Root Bead--Pulse Current--Gas Tungsten Arc Welding Shielded Metal Arc Welding--Electrode Welding Steel for Low Temperature (Cryogenic) Service Down Hill Welding--Heavywall and Large Diameter Welding Metallurgy Weld Repair

Provides basic information on the commonly used and difficult fabricating problems.

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This book was created so the individual would have all of the charts and data in one book at their fingertips. This book includes properties of carbon and alloy pipe, steel, concrete reinforcing rebar, grating, expanded metal, etc. This book should provide all of the information you need on specifications, weights, dimensions, etc. for purchasing, calculating and fabrication in one book.

This book was designed to ease the mind for pipefitters and welders and to simplify the layout of offsets and angles for the beginner as well as the novice. This book will help you understand how easy it is to layout offsets and angles. Also included in this book are charts showing you the take-off dimensions of pipefittings, flanges, etc. up to 42" and 48" diameter pipe along with gasket information.

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