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2 1.3. Mass Transfer 4 1.4.

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Engineering 3rd Edition, separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and applications. An updated chapter on economics and energy conservation in distillation adds coverage of equipment costs. This edition contains more than 300 new, up-to-date homework problems, extensively tested in undergraduate courses at Purdue University and the University of Canterbury (New Zealand). Coverage includes New chapter on crystallization from solution, including equilibrium, chemical purity, crystal size distribution, and pharmaceutical applications Thirteen up-to-date Aspen Plus process simulation labs, adaptable to any simulator Eight detailed Aspen Chromatography labs Extensive new coverage of ternary stage-by-stage distillation calculations Fraction collection and multicomponent calculations for simple batch distillation

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the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well.

Separation processes on an industrial scale account for well over half of the capital and operating costs in the chemical industry. Knowledge of these processes is key for every student of chemical or process engineering. This book is ideally suited to university teaching, thanks to its wealth of exercises and solutions. The second edition boasts an even greater number of applied examples and case

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studies as well as references for further reading.

Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been

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greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids.

Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

The Comprehensive Introduction to Standard and Advanced Separation for Every Chemical Engineer Separation Process Engineering, Second Edition helps readers thoroughly master both standard equilibrium staged separations and the latest new processes. The author explains key separation process with exceptional clarity, realistic examples, and end-of-

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chapter simulation exercises using Aspen Plus. The book starts by reviewing core concepts, such as equilibrium and unit operations; then introduces a step-by-step process for solving separation problems. Next, it introduces each leading processes, including advanced processes such as membrane separation, adsorption, and chromatography. For each process, the author presents essential principles, techniques, and equations, as well as detailed examples. Separation Process Engineering is the new, thoroughly updated edition of the author's previous book, Equilibrium Staged Separations. Enhancements include improved organization, extensive new coverage, and more than 75% new homework problems, all tested in the author's Purdue University classes. Coverage includes Detailed problems with real data, organized in a common format for easier understanding

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Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on

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bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration, and centrifugation, including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. In addition, frequent references are made to the software products and simulators that will help engineers find the solutions they need.

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these

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Engineering 3rd Edition is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. •

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Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

The development of computer-aided simulation programs for separation processes provides engineers with valuable tools to make more reliable qualitative and quantitative decisions in plant design and operation. Written by a specialist in modeling and optimization, *Multistage Separation Processes, Third Edition* clarifies the effective use of simulators.

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